

Liquid Hydrogen Lab – LHL

R&D Infrastructure for cryogenic H₂ applications

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HyCentA Research Leading Hydrogen Innovation

- **120+ researchers** mechanical engineering, physics, chemistry, process engineering, electrical engineering
- **600+ projects** successfully completed
- **20+ years of R&D expertise**
- **State-of-the-art research**, testing and refueling infrastructure
- **International Cooperations**



Extra-university research organization at
Graz University of Technology (TUG)



LH₂ Experience at HyCentra

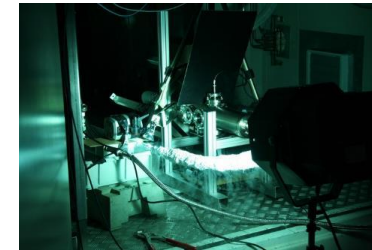
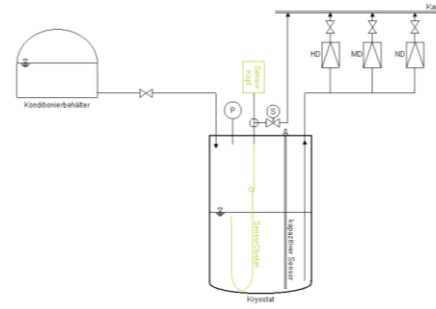
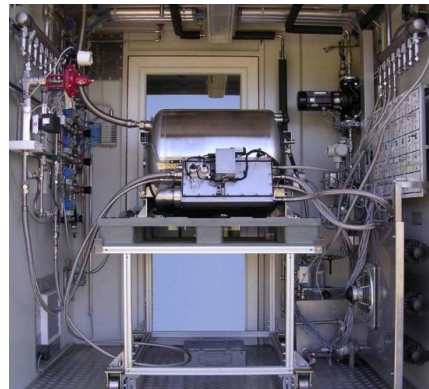
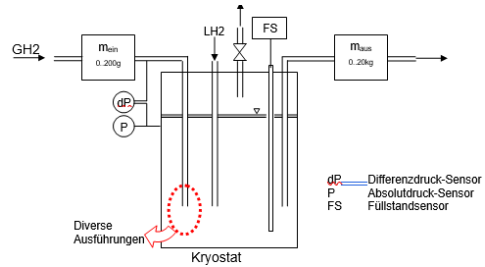
2006 - 2007:
LH₂ - Periphery
Pressure build-up system
with individually developed
system components

2006 - 2008:
LH₂ - liquid hydrogen tank
system
(made by MAGNA)
BMW Hydrogen 7

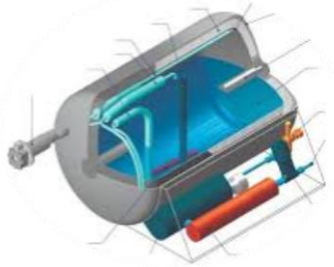
2007:
Sensorcluster LH₂ -
automotive measuring
system (complete
monitoring of a liquid
hydrogen tank)

2006 - 2007:
CryoSens - robust LH₂
flow measurement for
automotive applications
cryogenic and gaseous
hydrogen for pressures
up to 350 bar

2010 - 2013:
Slush - mixture of liquid
and solid hydrogen at
extremely low
temperatures.
Advantage: higher
density than LH₂

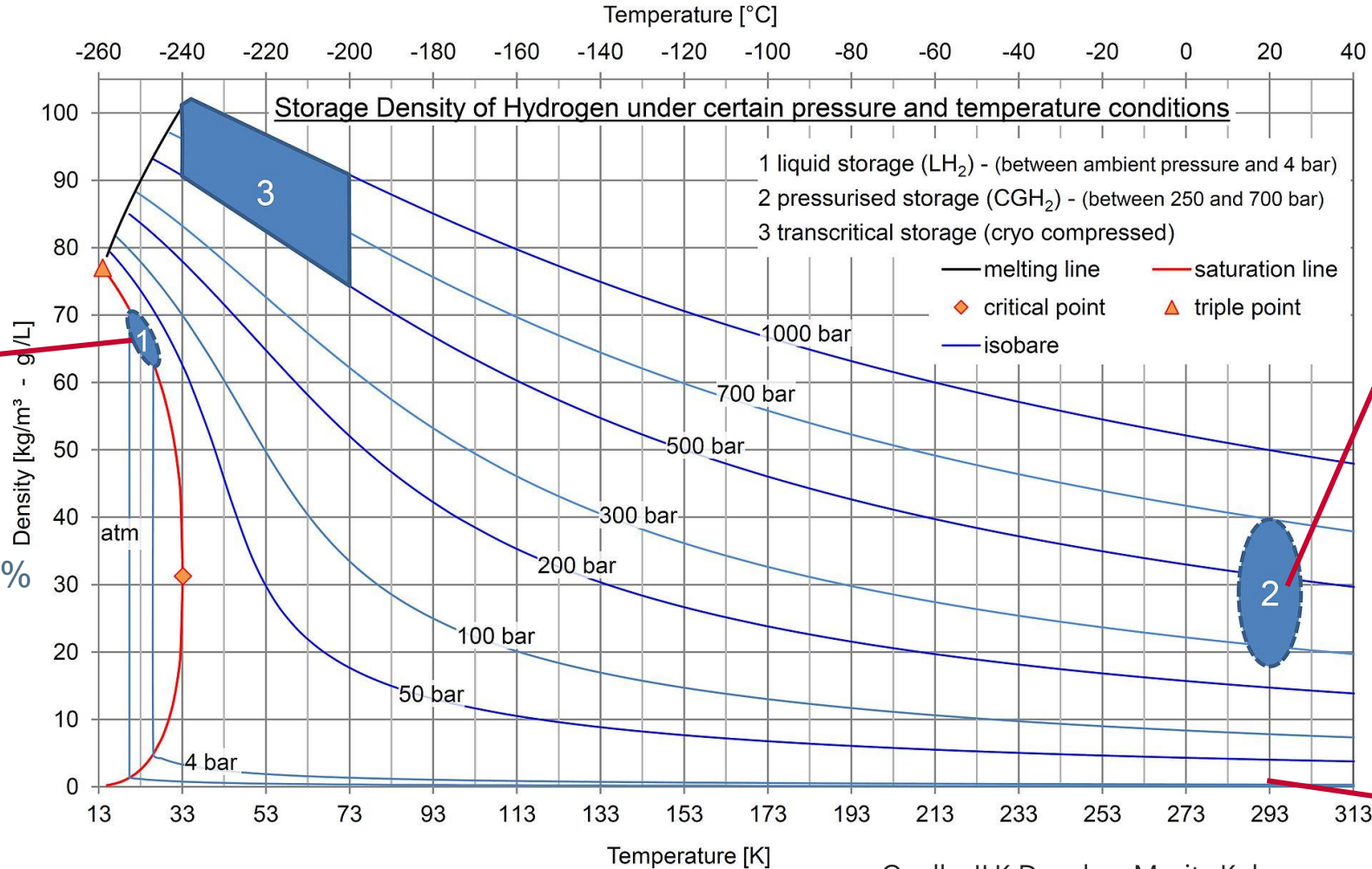


Energy density hydrogen



LH2
At $T < -253^\circ\text{C}$
in cryogenic vessels

- High energy demand for liquefaction (20-30% of LHV)
- 70 kg/m^3
- System weight (potential): $> 35 \text{ wt}\%$



CGH2
Gaseous H_2
in pressure vessels

- Compression energy 6–15 % of lower heating value
- 40 kg/m^3 at 700 bar
- System weight 6 wt%

Density at ambient:
 0.09 kg/m^3

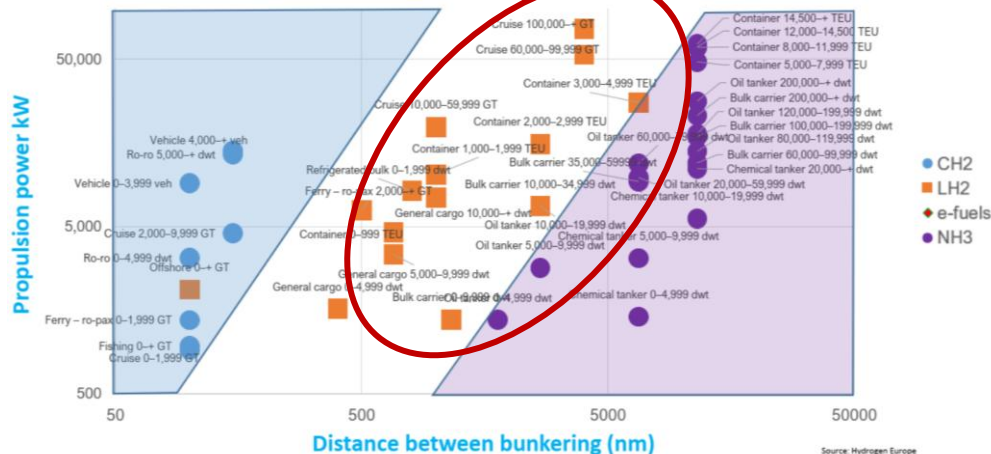
Quelle: ILK Dresden, Moritz Kuhn

Need for LH2

- **Aviation:** Roughly **two-thirds of today's kerosene consumption** – which directly correlates with CO₂ emissions – comes from flights operated with **short- and medium-range aircraft** (flights with fewer than 165 PAX and flights with fewer than 250 PAX, respectively).
 - These aircraft account for **70 percent of the global fleet**
- **Heavy-duty:** Prototype fleet already on public roads
- **Shipping:** for shorter range ships and cruisers



Source: Airbus, <https://www.airbus.com/en/innovation/low-carbon-aviation/hydrogen/zeroe>
 Source: Hydrogen-powered aviation A fact-based study of hydrogen technology, economics, and climate impact by 2050



Source: Hydrogen Europe, "Hydrogen," in Riviera Marine Fuels Webinar Week, 2020



Source: 'MF Hydra': World's first liquid hydrogen-powered ferry gets operational (interestingengineering.com)



Source: Daimler Trucks, Mercedes-Benz Trucks provides outlook on hydrogen-based GenH2 Truck at IAA Transportation 2022 in Hanover

- **Efficiency and losses:**

1. **Before refueling:** Liquefaction

- 20 % to 30 % of calorific value needed for liquefaction

2. **While refueling:** Reverse gas losses

- 20 % - 100 %
- Cool Down / volume increase / pressure difference

3. **After refueling:** Boil-off

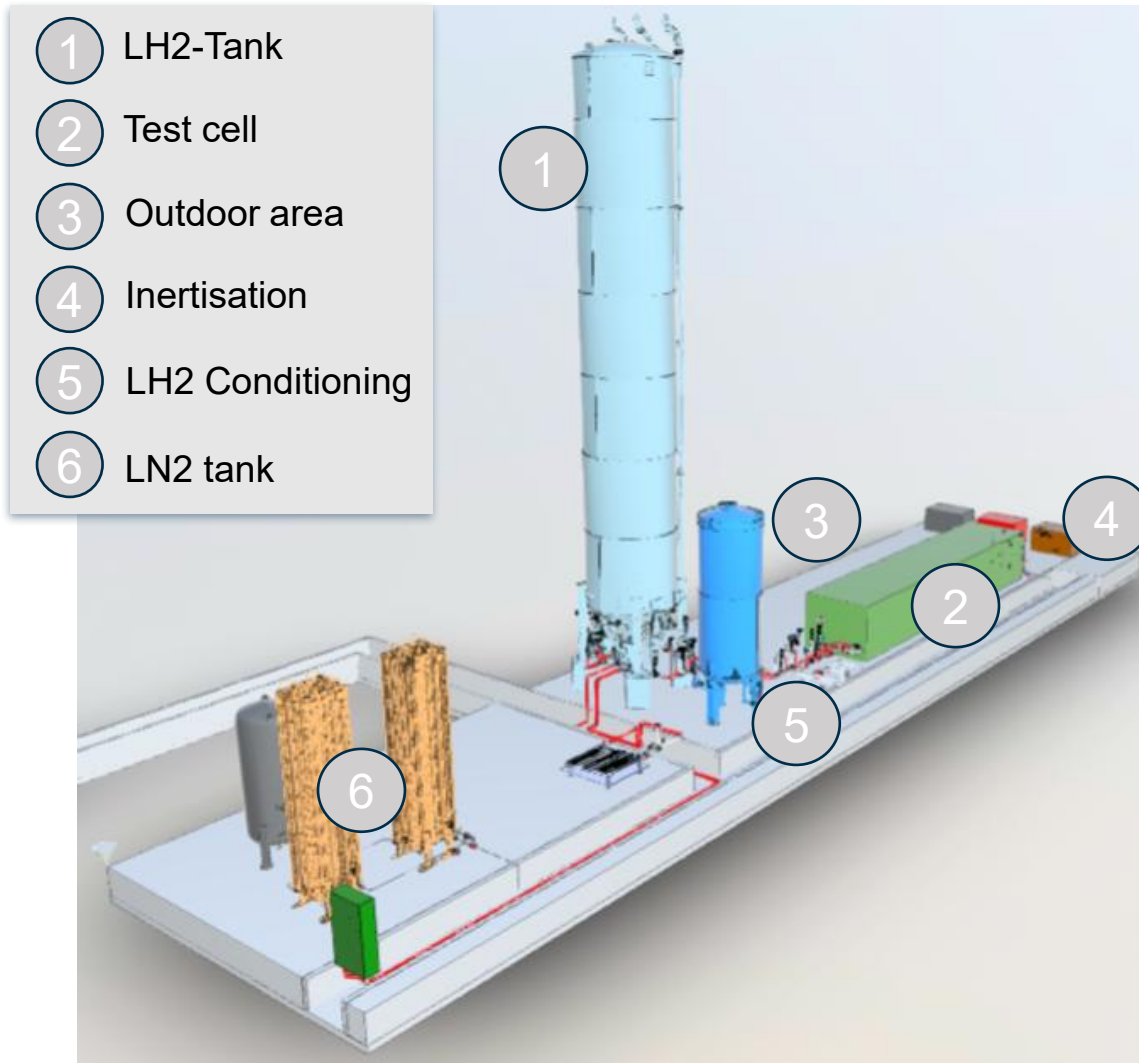
- 0.3 % - 3 % per day

- **Hydrogen safety:**

- Cryogenic leakage (internal/external)
- Explosive mixtures in venting lines
- Boiling Liquid Expansion Vapor Explosion - BLEVE



Source: Kees van Wingerden, Experiments to investigate the possibility and effects of BLEVEs of storage tanks containing liquified hydrogen, SH2IFT



- 4400 kg LH₂ stationary tank
- Multiple testing stations
- Outdoor space for testing larger tanks for aviation
- LH₂ conditioning container and optional cryogenic pump
 - Up to 860 kg/h and 36 bar LH₂ supply
- 4000 kg LN₂ stationary tank
- Helium station for inertisation
- State-of-the-art CAx infrastructure for 3D CFD simulations and digital-twins
- Commissioning and start of test operation: Q4 2026
- Normal operation: Q1 2027

- **Types of tests**

- **Material testing** (sealants, insulation, light-weight materials, embrittlement)
- **Component tests** (valves, sensorics, filling/venting lines, injectors)
- **Storage systems** (filling and extraction tests)
- **Systems** (cryo-pumps, filling wagons, liquefaction unit, ortho-para-conversion reactor, utilization)

Phase 1 – Starting phase with Focus on R&D and ensured LH₂ supply

- **External supply of the LHL** with GH₂ and LH₂ through gas suppliers
- **Focus on component and tank testing**

Phase 2 – Further development and future scaling

- **Direct supply of LH₂ to the LHL** from the liquefaction plant on-site
- **Planned expansion of the LHL** through additional R&D infrastructure of HyCentA and partners
- **Openness for further projects and strategic partnerships** in the innovation ecosystem

Liquefaction

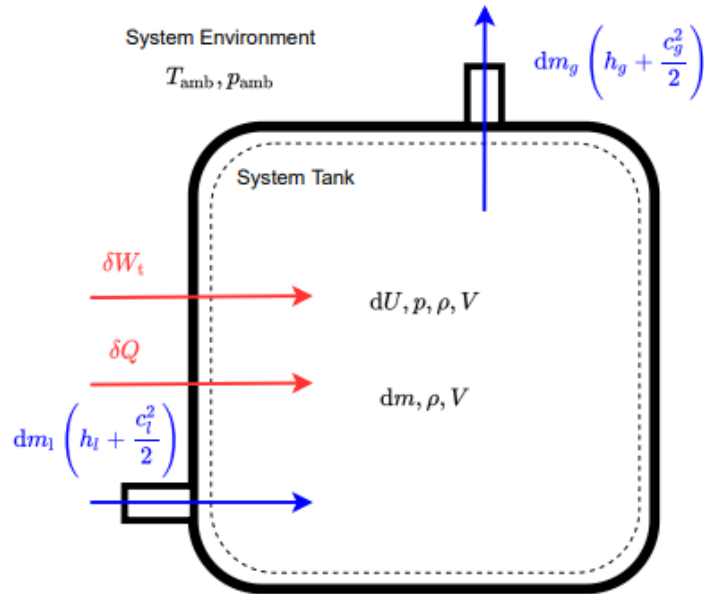
Material fatigue

LH₂ utilization
(FC, turbine)

Gas Extraction

Filling station

1. 0D Tank Filling Model



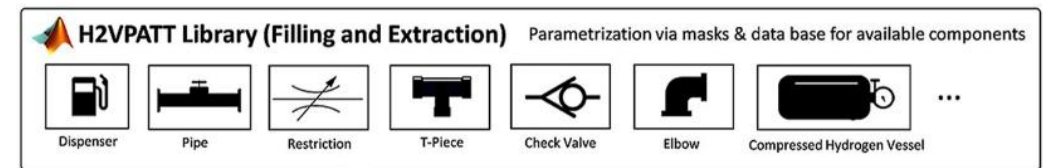
- Thermodynamics of the refueling processes
- Modeling of losses:
 - Reverse gas losses during filling
 - Boil-off
- Goal: Determining optimal parameters for LH2 processes with minimal losses

See more: <https://www.sciencedirect.com/science/article/pii/S0360319925021962>

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2. 0D Filling Station and Storage System Model

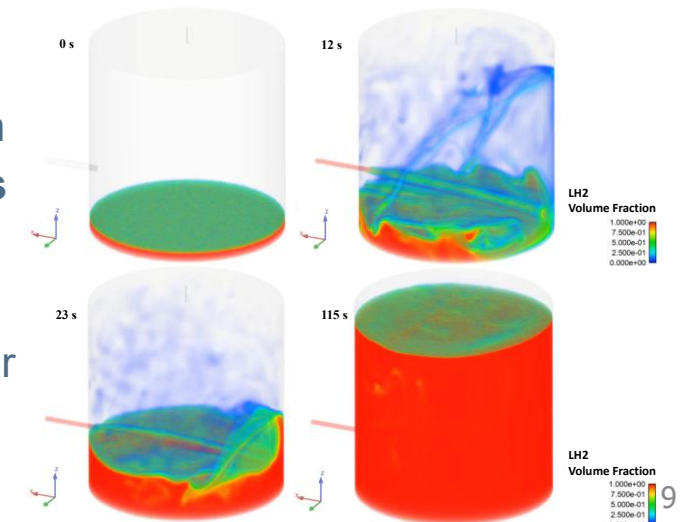
- Simulink Library for calculating arbitrary CGH2 and LH2 hydrogen storage systems
- Modeling of components along the system
- Display of component-wise pressure losses



See more: <https://www.sciencedirect.com/science/article/pii/S0360319923039885>

3. 3D CFD Models

- Detailed investigation into the filling process and thermodynamic phenomena
- Leakage simulations for safety assessments



Development of possible failure scenarios



Scenario modelling

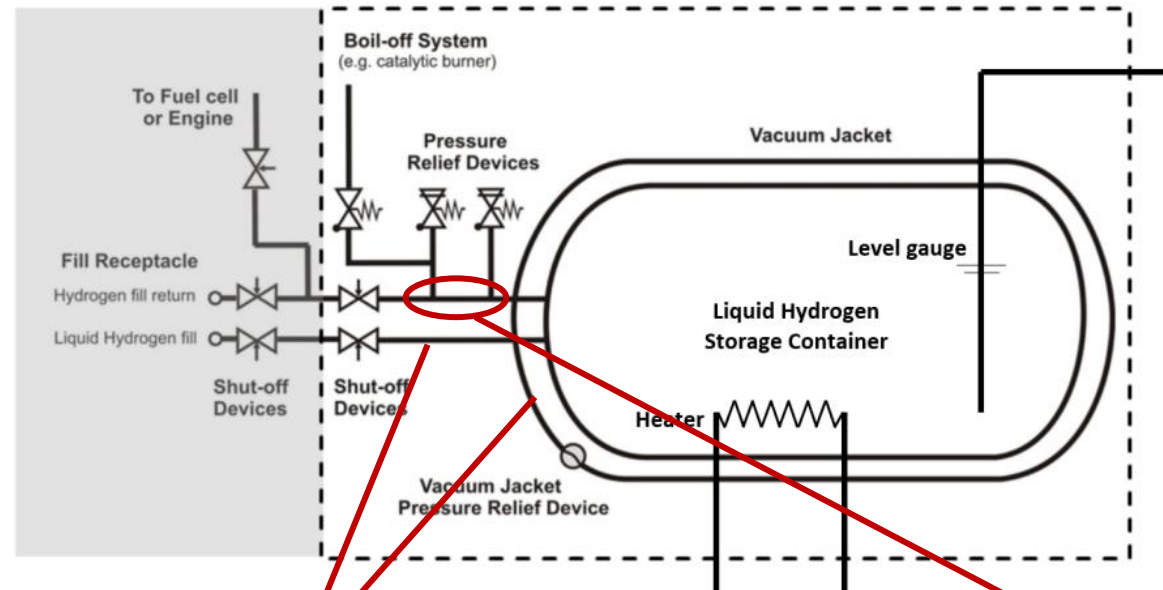


Simulation-aided assessment of failure scenarios



Derivation of mitigation strategies

Source: T. Jordan, "Pre-normative REsearch for Safe use of Liquid Hydrogen (PRESLHY)", White Paper, KIT, 2018.



2.) Cryogenic leaks in LH2 filling lines or tank – hydrogen/air/both entering vacuum spaces

1.) Venting - air entering the system through venting line leaks and undergoing phase transformations and posing ignition risk

AUTARK - Austrian liquid hydrogen tank system technologies

- **AUTARK - first research project for the Liquid Hydrogen Lab approved for funding**
- **Main focus:**
 - **Decreasing weight of LH2 storage systems for aviation**
 - **Increased hydrogen safety of the storage system (e.g. venting)**
 - **Development of novel valve components**
- **Role of HyCentA:**
 - **In-depth 3D CFD simulations of venting phenomena**
 - **Experimental validation of valves, the cold box and the tank**
 - **Experimental assessment of venting and detonations/deflagrations**

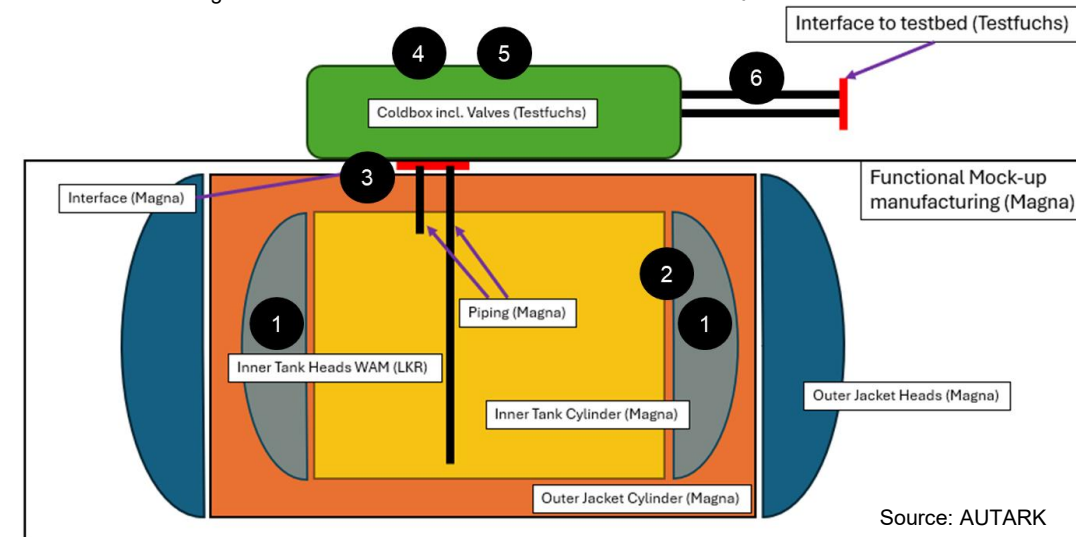


Source: Magna

Physical test articles

- 1 Inner tank (IT) dome (heads) incl. HEX
- 2 Inner tank (IT) welded assembly
- 3 Tank / Coldbox interface
- 4 Cold Box built in aluminium
- 5 Aluminium SOV+PRV in aluminium
- 6 Venting pipes with CV

HEX: heat exchanger
 CV: check valve
 SOV: shut of valve
 PRV: pressure relief valve
 OJ: Outer jacket



Source: AUTARK

Consortium:



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